

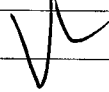
Work Order ID 130246

130246

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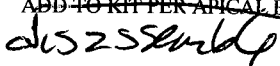
Item ID: 646.4003 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Cable Cutter System W/O Fixed Provisions
 Start Date: 3/02/15 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 3/02/15 Req'd Qty: 5.00 ***5*** Customer:
 Reference: disassemble - old rev

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
646.4000	B

100 Document Control 0.00
100
 DC DOCUMENT CONTROL
 Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile & type labels per PPP 646.4003

110 Pick Kit 0.00
110
 Packaging Memo 0.00
 Packaging PULL FROM STOCK:
 5 X 646.4003 B92899
 ADD TO KIT PER APICAL ENC04731:


120 QC4- 100% Inspect kits for completeness 0.00
120
 QC Memo 0.00
 Quality Control

DAS
03
3-89

Work Order ID 130246

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Item ID: 646.4003

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15 Start Qty: 5.00

5

Cust Item ID:

Required Date: 3/02/15 Req'd Qty: 5.00

5

Customer:

Reference: disassemble - old rev

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo REPACKAGE PER PPP USING NEW B/N CHG attn: DISCARD OLD PAPERWORK NEW PAPERWORK REQ'D !! Identify and pack for shipping as per PPP 646.4003 Location: _____	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

○ MJS

Picklist Print

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A 12.12.23 NEW ISSUE DD VERF:JLM
15.01.08 AS PER DWG REV.B DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
600.0129 *600 0129* VHB TAPE 75935A651		Purchased	No				f	216.0000		-40			
									**				
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				CCK095				216					
				m131311				216					
600.0129 *600 0129* VHB TAPE 75935A651		Purchased	No				f	216.0000		-40			
									**				
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				CCK095				216					
				m131311				216					
600.1013 *600 1013* 021200-3M TAPE PRIMER 94 PRIMER 24216		Purchased	No				Each	975.0000		-25			
									**				
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				CCK095				975					
				m131145				975					
646.2910 *646 2910* Deflector		Manufactured	No				Each	16.0000	6/15/16	-5			
									**				
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				CCK050				16					
				123356				16					

125540 DAS 86 9-89

125154 DAS 86 9-89

106028 x2
100811 x3 DAS 86 9-89

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

646.3001

Manufactured No

Each 7.0000

646 3001

Lower Cutter Assy

**

-5

107402x1
92897x4

DAS
06
9-89

Location

CCK045

124733

Loc Qty

7

Loc Code

7

646.3110

Manufactured No

Each 7.0000

646 3110

Channel

**

-5

106083x2
100124x3

DAS
06
9-89

Location

cck020

126780

Loc Qty

7

Loc Code

7

646.3301

Manufactured No

Each 5.0000

646 3301

Upper Cutter Assy

**

-5

100125x3
102876x2

DAS
06
9-89

Location

CCK042

124729

Loc Qty

2

Loc Code

2

CCK046

122966

124258

3

1

2

646.3510

Manufactured No

Each 19.0000

646 3510

Strut

**

-5

102351x1
106666x4

DAS
06
9-89

Location

cck101

120150

cck15a

127077

Loc Qty

8

8

11

11

Loc Code

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Work Order ID: 130246

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Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

646.3511

Manufactured No

Each 16.0000

-5

DAS

646 3511

Strut

**** 102891 x 5**

06
9-89

CEKISA

Location

Loc Qty

Loc Code

cck102

7

120292

7

cck15a

9

127082

9

DAS

06
9-89

646.3512

Manufactured No

Each 8.0000

-5

646 3512

Strut

**** 94618 x 3**

CEKISA

Location

Loc Qty

Loc Code

cck102

8

126226

8

106114 x 2

646.3513

Manufactured No

Each 24.0000

0

646 3513

Strut

**** 104683 x 5**

CEKISA

Location

Loc Qty

Loc Code

cck015a

12

126227

12

cck102

12

110989

2

126779

10

DAS

06
9-89

646.3610

Manufactured No

Each 13.0000

-5

646 3610

Filler

**** 102275**

DAS

06
9-89

Location

Loc Qty

Loc Code

cck103

13

124514

7

127737

6

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

646.3711	Manufactured	No	Each	46.0000					
646 3711									
Clip									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

cck103	46	
120626	46	

646.3712	Manufactured	No	Each	36.0000					
646 3712									
Clip									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

cck103	36	
120630	36	

646.3716	Manufactured	No	Each	11.0000					
646 3716									
Gauge Bracket									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

cck103	11	
122908	11	

646.3718	Manufactured	No	Each	12.0000					
646 3718									
Custom Washer									

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

cck104	12	
110639	12	

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

646.3811

Manufactured No

Each 33.0000

-5

646.3811

106714

Radius Block

DAS
06
3-89

Location

Loc Qty

Loc Code

cck104

33

110717

18

122938

15

646.3910

Manufactured No

Each 12.0000

-20

646.3910

102850 X 8
106729 X 12

Shim

DAS
06
3-89

Location

Loc Qty

Loc Code

cck104

12

126228

12

646.3911

Manufactured No

Each 70.0000

-5

646.3911

99715 X 3
106863 X 2

Shim

DAS
06
3-89

Location

Loc Qty

Loc Code

cck023

50

126059

50

cck104

20

118824

8

123075

12

646.3912

Manufactured No

Each 55.0000

-20

646.3912

103082 X 10
106927 X 10

Shim

DAS
06
3-89

Location

Loc Qty

Loc Code

cck104

55

123143

50

126230

5

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Work Order ID: 130246

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Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

646.3913

Manufactured No

Each 4.0000

-5

646 3913

Shim

**

100135p

DAG
06
9-89

Location

Loc Qty

Loc Code

cck104

4

126058

4

646.4003

Manufactured No

Each 0.0000

5

646 4003

Cable Cutter System W/O Fixed Provisions

AN3-11A

Purchased No

Each 479.0000

-40

AN3-11A

Bolt

**

115457

DAG
06
9-89
DAG
06
9-89

Location

Loc Qty

Loc Code

ST338a

479

m125709

470

m130005

9

AN3-12A

Purchased No

Each 189.0000

-10

AN3-12A

Bolt

**

126192

DAG
06
9-89

Location

Loc Qty

Loc Code

CA

69

m129682

69

GA

40

m130566

40

ST349

80

m130566

80

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

AN3-13A

Purchased

No

Each

76.0000

-5

AN3-13A

Bolt

**

123759 ~~123759~~
126192

DAS

06

000

Location

Loc Qty

Loc Code

CA

5

m129682

5

GA

20

m127070

20

ST349

51

m127070

1

m131305

50

AN3-5A

Purchased

No

Each

704.0000

-10

AN3-5A

Bolt

**

124561

DAS

06

000

Location

Loc Qty

Loc Code

CA

135

m129682

135

FP001

29

m130325

29

GA

540

m129507

26

m131420

514

AN3-6A

Purchased

No

Each

236.0000

-10

AN3-6A

Bolt

**

127044x6
126192x2

DAS

06

000

Location

Loc Qty

Loc Code

ST338a

200

M130466

100

M131305

100

ST349

36

113288

4

M128739

32

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

MS24694-S54

Purchased

No

Each

46.0000

-10

MS24694-S54

SCREW

M125535

DAS

06

9-89

Location

Loc Qty

Loc Code

ST289

46

m130928

46

MS24694-S55

Purchased

No

Each

160.0000

-5

MS24694-S55

Screw

Location

Loc Qty

Loc Code

ST289

160

m131317

60

m131624

100

MS27039-1-12

Purchased

No

Each

138.0000

-30

MS27039-1-12

Screw

125654

DAS

06

9-89

Location

Loc Qty

Loc Code

ST285

138

m128799

38

m131317

100

MS27039-1-16

Purchased

No

Each

157.0000

-10

MS27039-1-16

Screw

125654

DAS

06

9-89

Location

Loc Qty

Loc Code

ST285

157

m130224

57

m131317

100

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

MS27039-1-19

Purchased

No

Each

434.0000

-110

MS27039-1-19

Screw

**

125654X54

DAS

86

9-89

123522 X56

Location

Loc Qty

Loc Code

GA

132

m124326

32

m127904

100

ST273A

253

m127904

253

ST284

49

m127904

49

MS27039-1-20

Purchased

No

Each

260.0000

-10

MS27039-1-20

Screw

**

124326

DAS

86

9-89

Location

Loc Qty

Loc Code

ST284

260

124326

260

MS27039-1-21

Purchased

No

Each

486.0000

-20

MS27039-1-21

Screw

**

124326

DAS

86

9-89

Location

Loc Qty

Loc Code

ST273A

395

m127904

395

ST284

91

m126319

91

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Work Order ID: 130246

130246

Parent Item: 646.4003

646 4003

Parent Item Name: Cable Cutter System W/O Fixed Provisions

Start Date: 3/02/15

Required Date: 3/02/15

Start Qty: 5.00

Required Qty: 5.00

NAS1149F0332P

Purchased

No

Each

4,321.000

-580

NAS1149F0332P

123900

Washer

DAS

06

9-89

Location

Loc Qty

Loc Code

GA

222

122063

222

ST260a

2586

m128401

6

m131026

80

m131697

2500

st268

1513

m130325

1513

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Work Order ID: 92899

92899

Parent Item: 646.4003

646 4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 12.12.23 NEW ISSUE DD VERF:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.3301 *646 3301* Upper Cutter Assembly	DAS 6 9-89	Manufactured	No				Each	0.0000	** 10 8x100125 2x102876	10		DAS 33 9-89	DAS 31
646.3001 *646 3001* Lower Cutter Assembly	DAS 6 9-89	Manufactured	No				Each	0.0000	** 10 8x92897 1x125083	10		DAS 33 9-89	DAS 32 9-89
646.2910 *646 2910* Deflector	DAS 6 9-89	Manufactured	No				Each	0.0000	** 10 1x1619343 2x106038 2x107190 4x100811	10		DAS 33 9-89	DAS 33
646.3510 *646 3510* Strut	DAS 6 9-89	Manufactured	No				Each	0.0000	** 10 2x102351	10		DAS 33 9-89	DAS 33
646.3511 *646 3511* Strut	DAS 6 9-89	Manufactured	No				Each	0.0000	** 10 102891	10		DAS 33 9-89	DAS 26 9-89
646.3512 *646 3512* Strut	DAS 6 9-89	Manufactured	No				Each	0.0000	** 10 7x94618	10		DAS 33 9-89	DAS 33
646.3513 *646 3513* Strut	DAS 6 9-89	Manufactured	No				Each	0.0000	** 10 104683	10		DAS 33 9-89	DAS 33

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Work Order ID: 92899

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

92899
646 4003

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

NAS1149F0332P

Purchased

No

NAS1149F0332P

Each

1,182,000

1160

DAS
33
9-89

DAS
31
9-89

123900

DAS
6
9-89

Location

Loc Qty

Loc Code

275

206

122441

206

ST275

776

117735

13

119225

8

121259

138

121825

14

122063

600

17317

3

ST295

200

123352

200

Each

2,416,000

550

DAS
33
9-89

DAS
31
9-89

126333

MS21042L3

Purchased

No

MS21042L3

Nut

DAS
6
9-89

Location

Loc Qty

Loc Code

316

619

122452

619

ST300

225

117885

32

119017

55

119075

138

ST314

1251

123265

1251

ST317

321

122141

321

Each

0.0000

10

DAS
31
9-89

646.3110

Manufactured

No

646 3110

DAS
6
9-89

Channel

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5X106083
4X100124
1X107616

DAS
33
9-89

DAS
31
9-89

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Work Order ID: 92899

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

92899

646 4003

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

MS24694-SS1

MS24694-SS1

Screw
DAS
6
9-89

Purchased No

Each 41.0000

50
**

127432

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST289

41

116805

41

Purchased No

Each

56.0000

10

DAS
33
9-89

DAS
33
9-89

AN3-13A

AN3-13A

Bolt
DAS
6
9-89

Location

Loc Qty

Loc Code

ST351

56

104746

26

120910

30

Manufactured No

Each

0.0000

10

DAS
33
9-89

DAS
33
9-89

646.3711

646.3711
DAS
6
9-89

Clip

646.3712

646.3712
DAS
6
9-89

Clip

646.3811

646.3811
DAS
6
9-89

Radius Block

AN3-6A

AN3-6A
DAS
6
9-89

Bolt

Purchased No

Each

282.0000

20

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST512

282

117441

34

121166

13

122814

200

122993

35

127126193
8x127044

DAS
33
9-89

13-11-27
DAS
33
9-89

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Work Order ID: 92899

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

92899

646 4003

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

MS24694-S55

Purchased No

MS24694-S55

Screw

DAS
6
9-89

Each

126.0000

10

**

127305

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST289A

36

119307

33

120910

1

121444

2

ST306

90

122151

90

Each

0.0000

10

**

102275

DAS
33
9-89

DAS
33
9-89

646.3610

DAS
6
9-89

Manufactured No

646 3610

Filler

AN3-5A

Purchased No

AN3-5A

Bolt

Each

1,242.000

20

**

124561

DAS
33
9-89

DAS
33
9-89

Location

Loc Qty

Loc Code

ST512

1242

115371

46

117423

121

119355

200

120187

38

121185

6

122416

500

122800

331

Each

235.0000

60

**

125654

DAS
33
9-89

13-11-27

DAS
33
9-89

MS27039-1-12

Purchased No

MS27039-1-12

Screw

DAS
6
9-89

Location

Loc Qty

Loc Code

Mezz

235

100993

235

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Work Order ID: 92899

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

92899

646 4003

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

646.3716

DAS

Manufactured No

646 3716

Gauge Bracket

MS20426AD5-7

Purchased No

MS20426AD5-7

Rivet

DAS

6

9-89

MS24694-S54

Purchased No

MS24694-S54

Screw

DAS

6

9-89

Location

ST318

101340

Loc Qty

927

927

Each

Loc Code

36.0000

Each

0.0000

**

**

**

**

**

**

10

20

20

40

20

DAS

33

9-89

DAS

33

9-89

DAS

33

9-89

DAS

33

9-89

DAS

33

9-89

DAS

33

9-89

DAS

33

9-89

DAS

33

9-89

MS27039-1-21

Purchased No

MS27039-1-21

SCREW

DAS

6

9-89

Location

ST291

115935

ST292

115935

Loc Qty

96

96

94

94

Each

Loc Code

0.0000

MS27039-1-20

Purchased No

MS27039-1-20

Screw

DAS

6

9-89

November-12-12 8:58:16 AM

Shop Packet Print

Page 5

Picklist Print

November-12-12 8:58:16 AM

Page 6

Work Order ID: 92899

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

92899
646 4003

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

MS27039-1-19

Purchased No

MS27039-1-19

Screw

DAS
6
9-89

Location
ST306

Loc Qty

Loc Code

Each 132.0000 220

** 142X125654
DAS
33
9-89

122814
123352
123522

132
32
50
50

Each 0.0000

75 123522
20

646.3718

DAS
6
9-89

Manufactured No

646 3718

Custom Washer

AN3-11A

Purchased No

AN3-11A

Bolt

DAS
6
9-89

Location

Loc Qty

Loc Code

ST351

150

123525

150

ST512

346

110865

46

115457

100

123352

200

Each 0.0000

** 10 129037
126233

DAS
33
9-89

600.0990

600 0990

Magnabond 6398 Part A (One 4 oz can)

600.0991

Purchased No

600 0991

Magnabond 6398 Part B (One 4 oz can)

600.1012

Purchased No

600 1012

Sealant (One 6 oz Semkit)

DAS
6
9-89

expired?

** 10 129037
126233

DAS
33
9-89

** 10 129749
126772

DAS
33
9-89

12-15-29

November-12-12 8:58:16 AM

Shop Packet Print

Page 6

Picklist Print

November-12-12 8:58:16 AM

Page 7

Work Order ID: 92899

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

92899

646 4003

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

600.0129	Purchased	No
600 0129		
VHB Tape		
600.1013	Purchased	No
600 1013		
Primer		
646.3910	Manufactured	No
646 3910		
Shim		
646.3911	Manufactured	No
646 3911		
Shim		
646.3912	Manufactured	No
646 3912		
Shim		
646.3913	Manufactured	No
646 3913		
Shim		
AN3-12A	Purchased	No
AN3-12A		
Bolt		

Each	0.0000
Each	0.0000
Each	0.0000
Each	0.0000
Each	0.0000
Each	0.0000
Each	0.0000
Each	79.0000

80	DAS	
33	9-89	
50		
125154	DAS	
33	9-89	
10X 100135	DAS	
12X 102850	DAS	
10		
4X 99775	DAS	
33	9-89	
40		
4X 102271	DAS	
30X 103082	DAS	
10		
100136	DAS	
33	9-89	
20		
126192	DAS	
33	9-89	

Location	Loc Qty	Loc Code
ST351	79	
114536	1	
121825	10	
122407	18	
123352	50	

November-12-12 8:58:16 AM

Shop Packet Print

Page 7

Picklist Print

November-12-12 8:58:16 AM

Page 8

Work Order ID: 92899

Parent Item: 646.4003

Parent Item Name: AS350 Cable Cutter w/o Fixed Provisions

92899

646 4003

Start Date: 12/11/2012

Required Date: 03/12/2012

Start Qty: 10.00

Required Qty: 10.00

MS27039-1-16

Purchased

No

Each

106.0000

20

DAS

33

9-89

13-11-13

125654

**

Screw

MS27039-1-16

DAS
6
9-89

Location

Loc Qty

Loc Code

ST291

6

119902

1

121444

5

ST306

100

122993

100

DAS

8-89